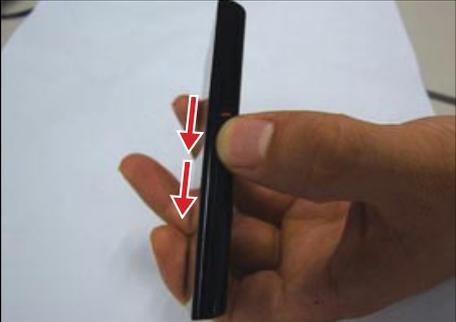
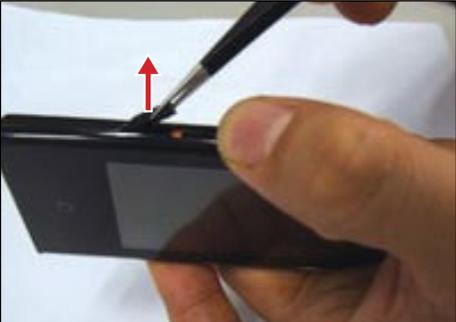


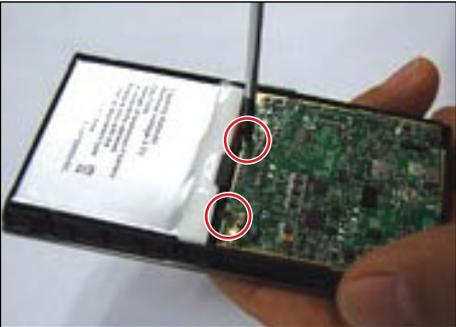
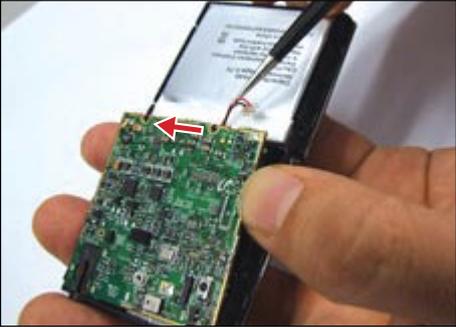
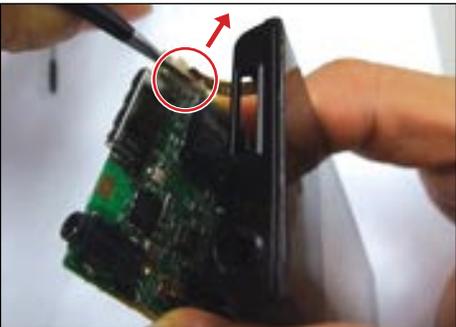
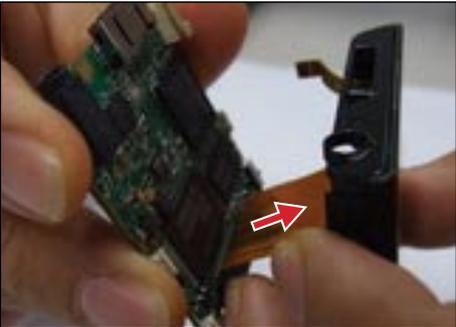
## 3. Disassembly & Reassembly

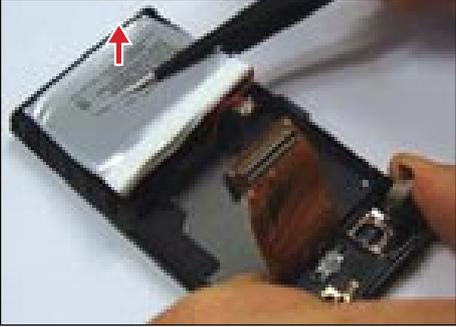
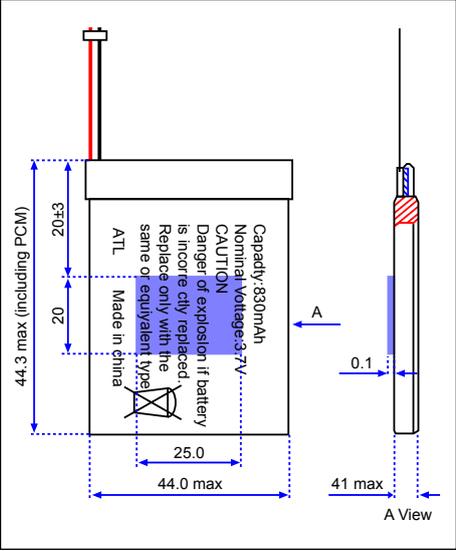
### 3-1 Overall Disassembly & Reassembly

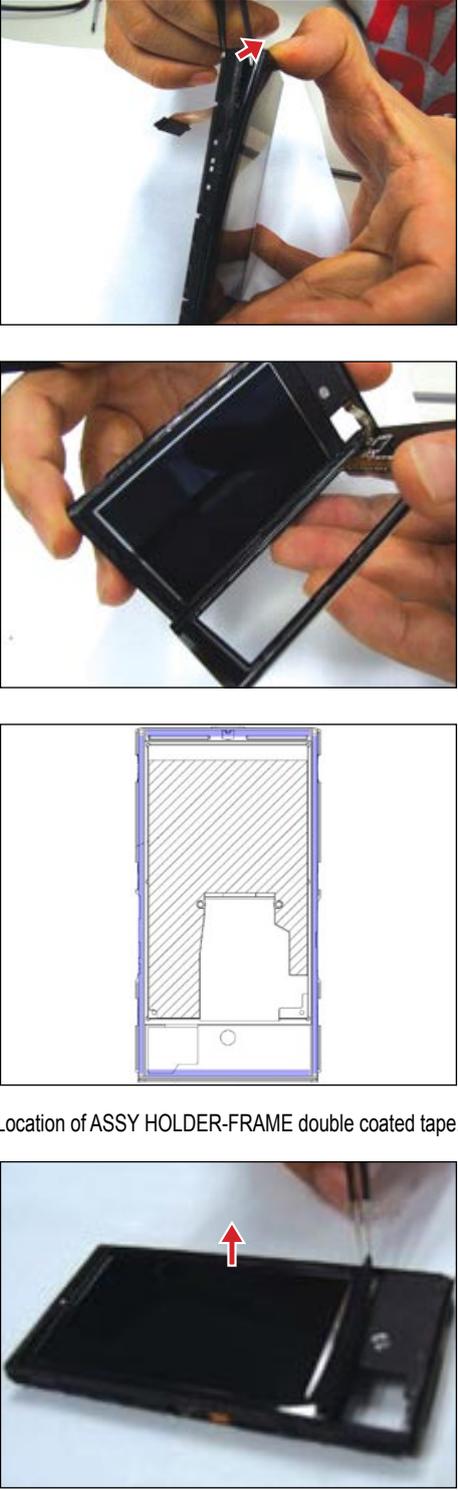


- Be careful to follow the disassembly sequence described in the manual. Otherwise, the product may be damaged.
- Be sure to carefully read and understand the safety instructions before performing any work as the IC chips on the PCB are vulnerable to static electricity.
- Assemble in the reverse order of disassembly.

No.	Part Name	Description	Description Photo
1	CABINET- BACK	<p>1) After removing the Serial Label at bottom, remove the screw. : M1.4,L2.5,HEAD2.5,MACHINE</p> <div style="border: 1px solid black; padding: 2px; margin: 5px 0;"> <p>⚠ The label must not be damaged.</p> </div> <p>2) Push up the HOLD switch.</p> <p>3) Force a pair of tweezers between HOLD KEY and POWER KEY then remove POWER KEY.</p> <p>4) Use the aperture to remove VOLUME KEY at the opposite site.</p> <div style="border: 1px solid black; padding: 2px; margin: 5px 0;"> <p>⚠ Be sure not to damage CABINET-BACK by using the aperture.</p> </div> <div style="border: 1px solid black; padding: 2px; margin: 5px 0;"> <p>⚠ Use new KEYS when re-assemble in case of damaging older KEYS.</p> </div>	   

No.	Part Name	Description	Description Photo
1	CABINET-BACK	5) Push the CABINET-BACK in the direction of the arrow to remove it.  ※ Assemble all KEYS first and assemble BACK-CABINET.  ※ Insert one side of BACK CABINET at HOLDER FRAME and push the opposite side.	
2	PCB	1) Remove the two (2) screws holding the PCB in place. : M1.7,L3,HEAD3.0,TAPTITE  2) Remove the BATTERY after lifting up the PCB from the CABINET-FRONT by using a pair of tweezers.  <div style="border: 1px solid gray; padding: 5px; margin: 5px 0;">                         ⚠ Be sure to observe BATTERY polarity when re-connecting Battery. If is connected opposite sides, the SET will be hot and no power on.                     </div> 3) Lift up PCB after pushing backward from the USB CONNECTOR and remove TOUCH-PAD PANNEL FPCB from the ZIF CONNECTOR.  <div style="border: 1px solid gray; padding: 5px; margin: 5px 0;">                         ⚠ When removing the FPC-TOUCH, be sure to use a pair of tweezers to avoid a tear.                     </div> 4) Unplug the LCD CONNECTOR and then remove the PCB.	   

No.	Part Name	Description	Description Photo
3	BATTERY-LI	<p>1) Lift up the BATTERY by using a pair of tweezers.</p> <div data-bbox="435 331 912 477" style="border: 1px solid black; padding: 5px;"><p>⚠ There will be possible to damage BATTERY effect from double coated tape.</p></div> <p>※ Re-attach a new double coated tape after removing an old thing, when assembling a BATTERY.</p>	  <p>&lt;Location of BATTERY double coated tape.&gt;</p>

No.	Part Name	Description	Description Photo
4	CABINET-FRONT	<p>1) Use a pair of tweezers to remove the CABINET-FRONT from the HOLDER-FRAME. (The CABINET-FRONT is attached to the HOLDER-FRAME by a double coated tape.)</p> <div data-bbox="435 488 914 591" style="border: 1px solid black; padding: 5px;"> <p>⚠ Be careful not to make any scratches as you remove it.</p> </div> <p>2) USE a pair of tweezers to remove CUSHION-LCD.</p> <div data-bbox="435 1496 914 1599" style="border: 1px solid black; padding: 5px;"> <p>⚠ Don't remove the LCD which is glued HOLDER-Frame by force.</p> </div> <p>3) A view of the device after disassembly</p>	 <p data-bbox="938 1339 1428 1368">&lt;Location of ASSY HOLDER-FRAME double coated tape.&gt;</p> 